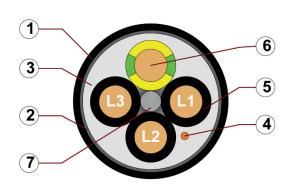
chainflex® CF38



Motor cable (Class 7.6.4.1) ● For heaviest duty applications ● TPE outer jacket ● Shielded Oil and bio-oil resistant
 PVC and halogen-free
 UV-resistant
 Hydrolysis and microberesistant



- 1. Outer jacket: Pressure extruded, halogen-free TPE
- 2. Overall shield: Extremely bending-resistant braiding made of tinned copper wires
- 3. Inner jacket: Pressure extruded, gusset-filling TPE
- 4. CFRIP: Tear strip for faster cable stripping
- 5. Core insulation: Mechanically high-quality, especially low-capacitance XLPE mixture
- 6. Conductor: Especially bending-stable version consisting of bare copper wires
- 7. Strain relief: Tensile stress-resistant centre element









































Cable structure

Example image

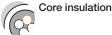


Conductor

For detailed overview please see design table

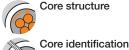
Cores < 10 mm²: Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).

Cores ≥ 10 mm²: Conductor cable consisting of pre-leads (following DIN EN 60228).



Mechanically high-quality, especially low-capacitance XLPE mixture.

Cores wound with a short pitch length around a high tensile strength centre element.



Black cores with white numbers, one green-yellow core.

1. Core: U / L1 / C / L+ 2. Core: V / L2

3. Core: W / L3 / D / L- 4. Core: 4 / N



TPE mixture adapted to suit the requirements in e-chains®.



Overall shield





Outer jacket



Extremely bending-resistant braiding made of tinned copper wires.

Coverage approx. 70 % linear, approx. 90 % optical

Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.

Colour: Jet black (similar to RAL 9005)

Printing: white

Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

"00000 m"* igus chainflex CF38.--.-① ----② 600/1000V E310776

AU AWM Style 22351 90°C 1000V EAC CE UKCA RoHS-II conform

www.igus.eu

+++ chainflex cable works +++

* Length printing: Not calibrated. Only intended as an orientation aid. ① / ② Cable identification according to Part No. (see technical table). Example: ... chainflex ... CF38.15.04 ... (4G1.5)C ... 600/1000V ...

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CF38

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Dynamic information



Bend radius e-chain® linear flexible fixed minimum 7.5 x d minimum 6 x d minimum 4 x d



Temperature

e-chain® linear -35 °C up to +90 °C flexible -50 °C up to +90 °C

 $\begin{array}{ll} \textbf{flexible} & -50~^{\circ}\text{C up to } +90~^{\circ}\text{C (following DIN EN }60811\text{-}504) \\ \textbf{fixed} & -55~^{\circ}\text{C up to } +90~^{\circ}\text{C (following DIN EN }50305) \\ \end{array}$

Unsupported travel distances and up to 400 m for gliding applications, Class 6



v max.

unsupported gliding

10 m/s 6 m/s



a max.

Travel distance

80 m/s²



These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	12.5 million
Temperature, from/to [°C]	R min. [Faktor x d]	R min. [Faktor x d]	R min. [Faktor x d]
-35/-25	10	11	12
-25/+80	7.5	8.5	9.5
+80/+90	10	11	12

Minimum guaranteed service life of the cable under the specified conditions. The installation of the cable is recommended within the middle temperature range.

Electrical information



Nominal voltage 600/1000 V (following DIN VDE 0298-3)

1000 V (following UL)



Testing voltage

4000 V (following DIN EN 50395)

























chainflex® CF38



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Properties and approvals

UV resistance

UL AWM

Lead-free

RoHS

Oil resistance

Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568

with Plantocut 8 S-MB tested by DEA), Class 4

Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

Halogen-free Following DIN EN 60754

High

UL verified Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life

calculator based on 2 billion test cycles per year"

TEAC Certificate No. RU C-DE.ME77.B.02324 (TR ZU)

Details see table UL AWM

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

SCH .

Cleanroom According to ISO Class 1. The outer jacket material of this series complies with

Following 2011/65/EC (RoHS-II/RoHS-III)

CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1

CE Following 2014/35/EU

In accordance with the valid regulations of the United Kingdom (as at 08/2021)

Properties and approvals

UL AWM details

Conductor nominal cross section [mm²]	UL style core insultation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
1.5	30052	22351	1000	90
2.5	30052	22351	1000	90
4	30052	22351	1000	90
6	30052	22351	1000	90
10	30052	22351	1000	90
16	30052	22351	1000	90
50	30052	22351	1000	90





























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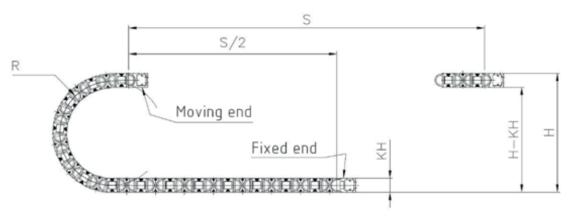
Motor cable (Class 7.6.4.1) ● For heaviest duty applications ● TPE outer jacket ● Shielded ● Oil and bio-oil resistant ● PVC and halogen-free ● UV-resistant ● Hydrolysis and microberesistant

Typical lab test setup for this cable series

Test bend radius R approx. 55 - 250 mm
Test travel S approx. 1 - 15 m

Test duration minimum 2 - 4 million double strokes

Test speed approx. 0.5 - 2 m/sTest acceleration approx. $0.5 - 1.5 \text{ m/s}^2$

















- For extremely heavy duty applications, Class 7
- Unsupported travel distances and up to 400 m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, Machining units/machine tools, quick handling, Clean room, semiconductor insertion, outdoor cranes, low temperature applications

















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Technical tables:

Mechanical information

ArtNr.	Number of cores and conductor nominal cross section	Outer diameter (d) max.	Copper index	Weight
	[mm²]	[mm]	[kg/km]	[kg/km]
CF38.15.04	(4G1.5)C	10.0	89	140
CF38.25.04	(4G2.5)C	11.5	133	198
CF38.40.04	(4G4.0)C	13.0	203	280
CF38.60.04	(4G6.0)C	16.0	288	409
CF38.100.04	(4G10)C	18.5	468	613
CF38.160.04	(4G16)C	23.0	738	943
CF38.250.04	(4G25)C	27.0	1153	1432
CF38.60.03.O.PE	(3x6.0)C	14.5	229	328
CF38.100.03.O.PE	(3x10)C	17.0	358	494
CF38.160.03.O.PE	(3x16)C	20.5	565	762
CF38.250.03.O.PE	(3x25)C	24.5	879	1121
CF38.500.03.O.PE	(3x50)C	33.0	1714	2129

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits. G = with green-yellow earth core <math>x = without earth core





























Electrical information

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Max. current rating at 30 °C
[mm ²]	[Ω/km]	[A]
1.5	13.3	21
2.5	7.98	30
4	4.95	41
6	3.3	53
10	1.91	74
16	1.21	99
25	0.78	131
50	0.39	202

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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Number of cores	Core design	
3		
4		
	3	3

























