

# R2.1 e-tubes | Introduction | Advantages

Sealed and universal: enclosed KMA mounting bracket with attachment from any side

> Edge-free: smooth design, swarf cannot get stuck

> > Fast assembly: lids openable along the inner or outer radius. from both sides

Integrated separator notches: recommended for side-mounted applications

Protected: covered pin/bore connection

Quiet operation: due to integrated brake

Light with a large inner height: good ratio of outer to inner dimensions

Strona: double stop-dog system for long unsupported lengths

444

# **Protection** against dust and dirt ingress and quickly openable - R2.1

Cost-effective, robust e-tubes with an inner height of 26, 40, 48 or 75mm. Openable and removable lids along inner or outer radius, openable from both sides. Very sealed design and strong double stop-dogs for high fill weights and unsupported lengths.

- Large inner height and therefore costeffective
- Cables are protected from swarf
- Easy to fill, lids openable along the inner or outer radius, from both sides
- Low noise operation due to integrated brake
- Integrated separator, recommended for side-mounted applications

#### Typical industries and applications

- Machine tools Wood processing machines
- Textile machines
   General mechanical engineering • In all areas with dirt and swarf



e-tubes with igumid HT material for hot swarf up to +850°C available upon request



Electrically conductive ESD e-tubes upon request



UL94-V0 classification upon request



reddot design award winner 2018

## **R2.1 e-tubes** | Selection table

Inner height



Inner width

## R2i.1 e-tubes -

Bend radius

R [mm]

lids openable along the inner radius, from both sides

Unsupported

length ≤ [m]

Page

R2i.26	26	25 - 75	41 - 91	36	060 - 250	2.00	450
R2i.40	40	50 - 175	66.2 - 191.2	54	080 - 250	2.75	454
R2i.48	48	115 - 250	135 - 270	64	100 - 300	2.75	458

Outer height

Outer width



#### R2.1 e-tubes -

lids openable along the outer radius, from both sides

R2.26	26	50 - 75	66 - 91	36	060 - 250	2.00	450
R2.40	40	75 - 175	91.2 - 191.2	54	080 - 250	2.75	454
R2.48**	48	**	**	64	100 - 300	2.75	458
R2.75	75	111 - 200	135 - 224	90	130 - 250	3.00	462

\*\*Available upon request. Please consult igus® for delivery time.



#### Available from stock. Ready to ship in 48 - 72hrs.\*

\*Average time before the ordered goods are dispatched.



Ideal for areas with swarf - R2.1 e-tubes are extremely tightly sealed



## R2.1 e-tubes | Features | Accessories



R2.1 e-tubes - lids with integrated separator notches openable along the inner and outer radius, either both sides



Pivoting and locking KMA mounting brackets for strong connection of the e-tube to the machine



Ideal for areas with swarf - R2.1 e-tubes are extremely tightly sealed



Special brake in the stop-dogs reduces noise level by up to 3dB(A)



Aluminium support tray for support of the lower run ▶ From page 1362



Lean separators enable extremely fast cable filling in several layers

## R2.1 e-tubes | Technical data | Overview

### Technical data



Speed gliding<sup>1)</sup> / acceleration gliding<sup>1)</sup>

upon request



Speed  $FL_G$  / acceleration  $FL_G$ 

 $\leq 10 \text{ [m/s] } / \leq 100 \text{ [m/s}^2 \text{]}$ 



Speed FL<sub>R</sub> / acceleration FL<sub>R</sub>

 $\leq 3 [m/s] / \leq 6 [m/s^2]$ 



Material - permitted temperature °C, igumid G

-40°C / +120°C



Flammability class, igumid G

VDE 0304 IIC UL94-HB

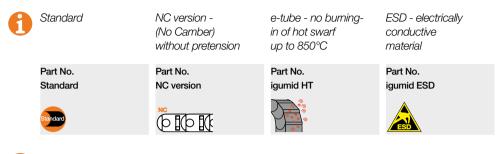
 $FL_G$  = unsupported with straight upper run  $FL_B$  = unsupported with permitted sag 1) Gliding applications for long travels are available upon request, please consult igus®.

## Installation types, maximum travels

Series	Unsupported	Vertical hanging	Vertical standing	Side mounted unsupported
R2.26 / R2i.26	≤ 4.0m	≤ 30m	≤ 2.0m	≤ 0.7m
R2.40 / R2i.40	≤ 5.5m	≤ 40m	≤ 3.0m	≤1.0m
R2.48 / R2i.48	≤ 5.5m	≤ 50m	≤ 3.0m	≤ 1.0m
R2.75	≤ 6.0m	≤ 50m	≤ 5.0m	≤ 2.0m

## R2.1 e-tubes | Options and order keys

## Options with order keys | Examples based on series R2.75



<b>W</b>	R2.75.111.R.0	R2.75.111.R.0.NC

R2.75.111.R.0.HT

R2.75.111.R.0.ESD



Ready to ship in 5 business days\*

Ready to ship in 6 weeks\*

Delivery time upon request

## Order example | Order key and colour examples | Examples based on series R2.75



Order example for complete e-tube (1.0m),

colour black, with mounting brackets and interior separation:

<b>e-tube</b> (1.0m)	Please indicate e-tube length or number of links: 1.0m or 17 links	R2.75.111.130.0
+ Mounting brackets	KMA - 1 set	R2.750.111.12
Interior separation	with 2 separators assembled every 2 <sup>nd</sup> link	2 x 75.1.1
Order text:	1m R2 75 111 130 0 + R2 750 111 12 + 2 x 75 1 1	

# Order key Openable along the outer radius, from both sides Series / Type Inner height Width index (depends on Bi) Bend radius R

Colour index (standard black)

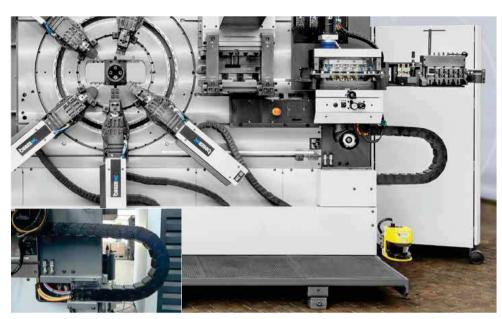
## Order index for colour options

Colour	Order index		Colour	Order index	
Black	Standard	.0	Orange	Special colour	.2
Silver-grey	Special colour	.31	Yellow	Special colour	.4
White	Special colour	.1	Light grey	Special colour	.14
Grey-white	Special colour	.1S			

Black e-chains® ready to ship in 48 - 72hrs.\*

Above special colours upon request.

# R2.1 e-tube | Application example



igus® R2.1 e-tube in operation in a fast stamping and bending machine to guide servo and encoder cables

<sup>\*</sup>Average time before the ordered goods are dispatched.

## R2.1 e-tubes | R2i.26 R2.26 | Product range

Protection against dust and dirt ingress and quickly openable





e-tubes | Series R2i.26 | Lids openable along the inner radius, from both sides e-tubes | Series R2.26 | Lids openable along the outer radius, from both sides

Part No. e-tubes	Part No. e-tubes	Bi	Ba	R Available bend radii	R2i.26	R2.26
openable along the inner radius	openable along the outer radius	[mm]	[mm]	[mm]	[kg/m]	[kg/m]
R2i.26.025 .R.0	R2.26.025 .R.0*	25	41	060   075   100   125   150   175   200   250	≈ 0.870	≈ 0.870
R2i.26.038 .R.0*	R2.26.038 .R.0*	38	54	060   075   100   125   150   175   200   250	≈ 0.957	≈ 0.957
R2i.26.050 .R.0	R2.26.050 .R.0	50	66	060   075   100   125   150   175   200   250	≈ 1.044	≈ 1.044
R2i.26.075 .R.0	R2.26.075 .R.0	75	91	060   075   100   125   150   175   200   250	≈ 1.218	≈ 1.218
R2i.26.100 .R.0*	R2.26.100 .R.0*	100	116	060   075   100   125   150   175   200   250	≈ 1.392	≈ 1.392
R2i.26.130 .R.0*	R2.26.130 .R.0*	130	146	060   075   100   125   150   175   200   250	≈ 1.600	≈ 1.600

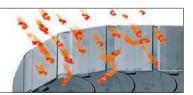
\*Width available upon request. Please consult igus® for delivery time.

Complete Part No. with required radius (R). Example: R2i.26.050.060.0

#### Hot swarf up to +850°C for e-tubes

- e-tubes can repel swarf up to +850°C. Special production option with the igus® material igumid HT
- No hot swarf melting or embedding into the chain

More information ▶ www.igus.eu/HT

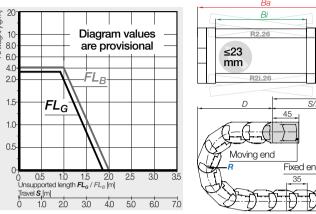


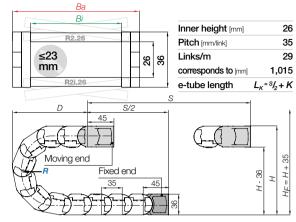
## R2.1 e-tubes | R2i.26·R2.26 | Installation dimensions



R2i.26 R2.26

Unsupported applications | Short travels





R	060	075	100	125	150	175	200	250	
Н	156	186	236	286	336	386	436	536	
D	130.5	145.5	170.5	195.5	220.5	245.5	270	320.5	
K	260	310	385	465	545	620	700	860	

The required clearance height:  $H_F = H + 35$ mm (with 1.5kg/m fill weight)



If a gliding application is required for a long travel, please consult igus®.

#### Aluminium support tray

- Corrosion-resistant and seawater-resistant aluminium rails with adjustable width
- Noise-reducing glide strip integrated as standard
- Easy installation and connection of the e-tube
- Open design dirt and debris fall through

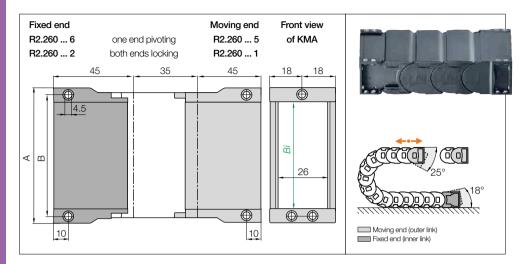






## R2.1 e-tubes | Series R2i.26·R2.26 | Accessories

KMA mounting brackets | Attachment from any side | Pivoting | Locking



## KMA pivoting | Recommended for unsupported applications KMA locking | Recommended for vertical hanging and standing applications

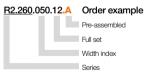
Width	Standard	Part No. full set	Part No. full set	Α	В	Bi
index		KMA	KMA	[mm]	[mm]	[mm]
		one end pivoting	locking			
025. ▶		R2.260.025.56	R2.260.025.12	43	34.5	25
038.		R2.260.038.56*	R2.260.038.12*	56	47.5	38
050. ▶		R2.260.050.56	R2.260.050.12	68	59.5	50
075. ▶		R2.260.075.56	R2.260.075.12	93	84.5	75
100. ▶		R2.260.100.56*	R2.260.100.12*	118	109.5	100
130. ▶		R2.260.130.56*	R2.260.130.12*	148	139.5	130

\*Width available upon request. Please consult igus® for delivery time.

(KMA = polymer metal mounting bracket)



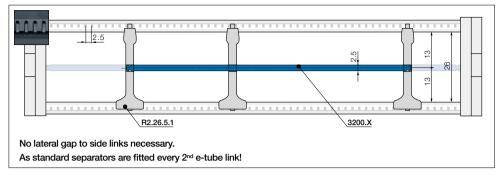
The bracket orientations are set automatically when using an igus® KMA mounting bracket with attachment from any side. To receive a KMA mounting bracket pre-fitted please add index A.



Strain relief e.g. clamps, tiewrap plates, nuggets and clips are available from stock. The complete chainfix range with ordering options ▶ From page 1392

## R2.1 e-tubes | Series R2i.26·R2.26 | Accessories

Interior separation | Increase cable service life





#### Locks securely in preset increments

Notch separator for exact positioning. Recommended for side-mounted applications.

## Horizontal separation

Full-width shelf locks securely into separators at both ends, giving a fixed width. Can be used as full-width or partial shelf.

Shelves	
Width = X [mm]	

X [mm]	unassembled	assembled	X [mm]	unassembled	assembled	X [mm]	unassembled	assembled
050	3200.050	3210.050	115	3200.115	3210.115	175	3200.175	3210.175
075	3200.075	3210.075	125	3200.125	3210.125	200	3200.200	3210.200
100	3200.100	3210.100	150	3200.150	3210.150			

## Separator with integrated strain relief teeth

- Can be integrated into the mounting bracket or placed at any point
- Combines strain relief and interior separation, for restricted space conditions
- Strain relief separator is easy to assemble without any screws

Part No. R2.26.Z - more information ▶ From page 1424



R2i.26

R2.26

## R2.1 e-tubes | R2i.40·R2.40 | Product range

Protection against dust and dirt ingress and quickly openable



... R2i.40 ... R2.40

e-tubes | Series R2i.40 | Lids openable along the inner radius, from both sides e-tubes | Series R2.40 | Lids openable along the outer radius, from both sides

Part No. e-tubes openable along	Part No. e-tubes openable along	Bi	Ba	R Available bend radii	R2i.40	R2.40
the inner radius	the outer radius	[mm]	[mm]	[mm]	[kg/m]	[kg/m]
R2i.40.050 .R.0	R2.40.050 .R.0*	50	66.2	080   100   125   150   175   200   250	≈ 1.25	≈ 1.25
R2i.40.075 .R.0	R2.40.075 .R.0	75	91.2	080   100   125   150   175   200   250	≈ 1.50	≈ 1.50
R2i.40.100 .R.0®	R2.40.100 .R.0	100	116.2	080   100   125   150   175   200   250	≈ 1.75	≈ 1.75
R2i.40.125 .R.0*	R2.40.125 .R.0*	125	141.2	080   100   125   150   175   200   250	≈ 2.00	≈ 2.00
R2i.40.150 .R.0	R2.40.150 .R.0*	150	166.2	080   100   125   150   175   200   250	≈ 2.25	≈ 2.25
R2i.40.175 .R.0	R2.40.175 .R.0	175	191.2	080  100  125  150  175  200  250	≈ 2.50	≈ 2.50
R2i.40.200 .R.0*	R2.40.200 .R.0*	200	216.2	080  100  125  150  175  200  250	≈ 2.75	≈ 2.75

@ RBR version (Reverse Bend Radius), some radii available from stock. More information ▶ From page 130

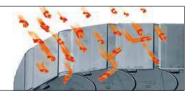
\*Width available upon request. Please consult igus® for delivery time.

Complete Part No. with required radius (R). Example: R2i.40.075.080.0

#### Hot swarf up to +850°C for e-tubes

- e-tubes can repel swarf up to +850°C. Special production option with the igus® material igumid HT
- No hot swarf melting or embedding into the chain

More information ▶ www.igus.eu/HT

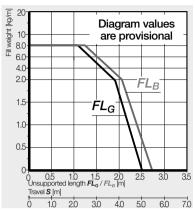


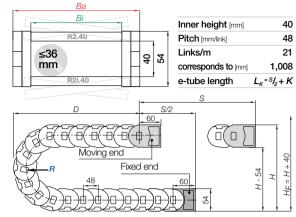
## R2.1 e-tubes | R2i.40·R2.40 | Installation dimensions

▶ 1392

R2i.40 R2.40

Unsupported applications | Short travels





R	080	100	125	150	175	200	250	
Н	214	254	304	354	404	454	554	
D	179	199	224	249	274	299	349	
K	350	415	490	570	650	725	885	

The required clearance height:  $H_E = H + 40$ mm (with 2.0kg/m fill weight)



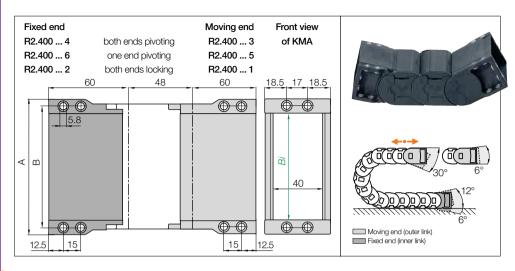
If a gliding application is required for a long travel, please consult igus®.

#### Aluminium support tray

- Corrosion-resistant and seawater-resistant aluminium rails with adjustable width
- Noise-reducing glide strip integrated as standard
- Easy installation and connection of the e-tube
- Open design dirt and debris fall through







## KMA pivoting | Recommended for unsupported applications KMA locking | Recommended for vertical hanging and standing applications

Width	Standard	Part No. full set	Part No. full set	Part No. full set	Α	В	Bi
index	Standard	KMA	KMA	KMA	[mm]	[mm]	[mm]
		both ends pivoting	one end pivoting	both ends locking			
50.		R2.400.050.34	R2.400.050.56	R2.400.050.12	74	62	50
75.		R2.400.075.34	R2.400.075.56	R2.400.075.12	99	87	75
100.		R2.400.100.34	R2.400.100.56	R2.400.100.12	124	112	100
125.		R2.400.125.34*	R2.400.125.56*	R2.400.125.12*	149	137	125
150.		R2.400.150.34	R2.400.150.56	R2.400.150.12	174	162	150
175.		R2.400.175.34	R2.400.175.56	R2.400.175.12	199	187	175
200.		R2.400.200.34*	R2.400.200.56*	R2.400.200.12*	224	212	200

\*Width available upon request. Please consult igus® for delivery time.

(KMA = polymer metal mounting bracket)



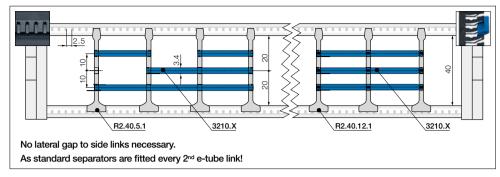
The bracket orientations are set automatically when using an igus® KMA mounting bracket with attachment from any side. To receive a KMA mounting bracket pre-fitted please add index A.

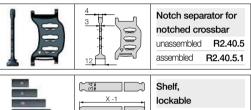


Strain relief e.g. clamps, tiewrap plates, nuggets and clips are available from stock. The complete chainfix range with ordering options ▶ From page 1392

## R2.1 e-tubes | Series R2i.40·R2.40 | Accessories

Interior separation | Increase cable service life





#### Locks securely in preset increments

Notch separator for exact positioning. Recommended for side-mounted applications.

## 3200.X unassembled 3210.X assembled

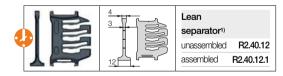
## Horizontal separation

Full-width shelf locks securely into separators at both ends, giving a fixed width. Can be used as full-width or partial shelf.

Shelves
Width = X [mm]
1

<b>X</b> [mm]	unassembled	assembled	X [mm]	unassembled	assembled	X [mm]	unassembled	assembled
050	3200.050	3210.050	115	3200.115	3210.115	175	3200.175	3210.175
075	3200.075	3210.075	125	3200.125	3210.125	200	3200.200	3210.200
100	3200.100	3210.100	150	3200.150	3210.150			

## Interior separation | To allow faster filling



#### Lean separators1)

For quick fitting of shelves in several layers.

1) Note: Please combine maximum 4 lean separators with one shelf. Not suitable for side-mounted e-chains®!

With the lean separator you can quickly insert several layers of cables into the e-chain® and reduce the installation time by up to 50%2).

2) Lean interior separation vs. Standard separator - measured on a 4m long e-chain® fitted with 12 cables in the igus® readychain® factory



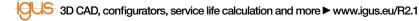
## Separator with integrated strain relief teeth

- Can be integrated into the mounting bracket or placed at any point
- Combines strain relief and interior separation, for restricted space conditions
- Strain relief separator is easy to assemble without any screws

Part No. R2.40.Z - more information ▶ From page 1424





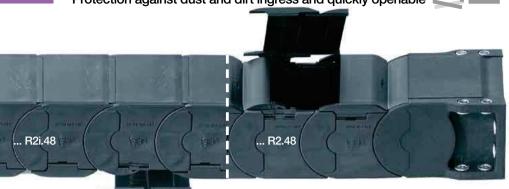


R2i.40

R2.40

Protection against dust and dirt ingress and quickly openable





e-tubes | Series R2i.48 | Lids openable along the inner radius, from both sides e-tubes | Series R2.48 | Lids openable along the outer radius, from both sides

Part No. e-tubes	Part No. e-tubes	Bi	Ba	R Available bend radii	R2i.48	R2.48
openable along the inner radius	openable along the outer radius	[mm]	[mm]	[mm]	[kg/m]	[kg/m]
R2i.48.050 .R.0*	R2.48.050 .R.0*	50	70	100   125   150   175   200   225   250   300	≈ 1.92	≈ 1.92
R2i.48.075 .R.0*	R2.48.075 .R.0*	75	95	100   125   150   175   200   225   250   300	≈ 2.23	≈ 2.23
R2i.48.100 .R.0*	R2.48.100 .R.0*	100	120	100   125   150   175   200   225   250   300	≈ 2.55	≈ 2.55
R2i.48.115.R.0	R2.48.115 .R.0*	115	135	100   125   150   175   200   225   250   300	≈ 2.74	≈ 2.74
R2i.48.125.R.0	R2.48.125 .R.0*	125	145	100   125   150   175   200   225   250   300	≈ 2.86	≈ 2.86
R2i.48.150 .R.0*	R2.48.150 .R.0*	150	170	100   125   150   175   200   225   250   300	≈ 3.18	≈ 3.18
R2i.48.175 .R.0*	R2.48.175 .R.0*	175	195	100  125  150  175  200  225  250  300	≈ 3.49	≈ 3.49
R2i.48.200 .R.0	R2.48.200 .R.0*	200	220	100  125  150  175  200  225  250  300	≈ 3.81	≈ 3.81
R2i.48.225 .R.0*	R2.48.225 .R.0*	225	245	100  125  150  175  200  225  250  300	≈ 4.05	≈ 4.05
R2i.48.250 .R.0	R2.48.250 .R.0*	250	270	100   125   150   175   200   225   250   300	≈ 4.44	≈ 4.44

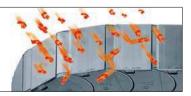
\*Width available upon request. Please consult igus® for delivery time.

Complete Part No. with required radius (R). Example: R2i.48.115.100.0

#### Hot swarf up to +850°C for e-tubes

- e-tubes can repel swarf up to +850°C. Special production option with the igus® material igumid HT
- No hot swarf melting or embedding into the chain

More information ▶ www.igus.eu/HT



#### CFU strain relief with innovative honeycomb design

- Fast filling, openable from both sides for assembly in seconds
- Flexible honeycomb design for increased holding force
- Tribologically optimised honeycomb design for the best hold
- Universal use, compact, space-saving design

More information ▶ Page 1422

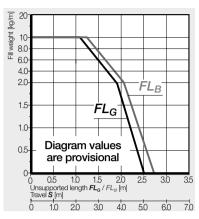


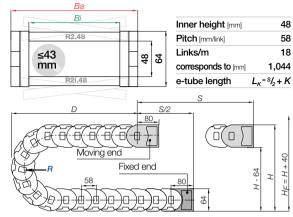
## R2.1 e-tubes | R2i.48·R2.48 | Installation dimensions

▶ 1392

R2i.48 R2.48

Unsupported applications | Short travels





R	100	125	150	175	200	225	250	300
Н	264	314	364	414	464	514	564	664
D	219	244	269	294	319	344	369	419
K	435	510	590	670	745	825	905	1060

The required clearance height:  $H_F = H + 40$ mm (with 2.0kg/m fill weight)

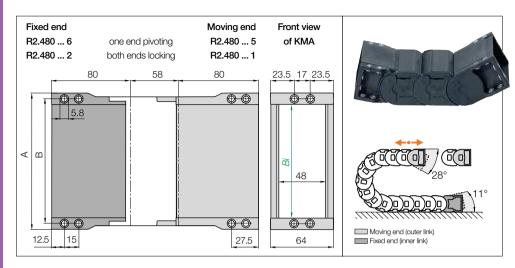


If a gliding application is required for a long travel, please consult igus®.

### Aluminium support tray

- Corrosion-resistant and seawater-resistant aluminium rails with adjustable width
- Noise-reducing glide strip integrated as standard
- Easy installation and connection of the e-tube
- Open design dirt and debris fall through





## KMA pivoting | Recommended for unsupported applications KMA locking | Recommended for vertical hanging and standing applications

Width	Part No. full set	Part No. full set	Α	В	Bi
index	KMA	KMA	[mm]	[mm]	[mm]
	one end pivoting	both ends locking			
050.	R2.480.050.56*	R2.480.050.12*	74	62	50
075.	R2.480.075.56*	R2.480.075.12*	99	87	75
100.	R2.480.100.56*	R2.480.100.12*	124	112	100
115.	R2.480.115.56	R2.480.115.12*	139	127	115
125.	R2.480.125.56	R2.480.125.12*	149	137	125
150.	R2.480.150.56*	R2.480.150.12*	174	162	150
175.	R2.480.175.56*	R2.480.175.12*	199	187	175
200. ▶	R2.480.200.56	R2.480.200.12*	224	212	200
225. ▶	R2.480.225.56*	R2.480.225.12*	249	237	225
250. ▶	R2.480.250.56	R2.480.250.12*	274	262	250
*Width available upo	on request. Please consult igus® for	delivery time.			

(KMA = polymer metal mounting bracket)

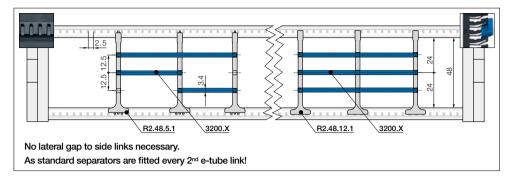


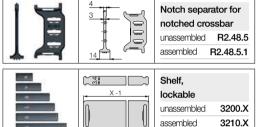


Strain relief e.g. clamps, tiewrap plates, nuggets and clips are available from stock. The complete chainfix range with ordering options ▶ From page 1392

## R2.1 e-tubes | Series R2i.48·R2.48 | Accessories

Interior separation | Increase cable service life





#### Locks securely in preset increments

Notch separator for exact positioning. Recommended for side-mounted applications.

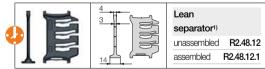
## Horizontal separation

Full-width shelf locks securely into separators at both ends, giving a fixed width. Can be used as full-width or partial shelf.

Shelves	
Width = X [mm]	

X [mm]	unassembled	assembled	<b>X</b> [mm]	unassembled	assembled	<b>X</b> [mm]	unassembled	assembled
050	3200.050	3210.050	125	3200.125	3210.125	225	3200.225	3210.225
075	3200.075	3210.075	150	3200.150	3210.150	250	3200.250	3210.250
100	3200.100	3210.100	175	3200.175	3210.175			
115	3200.115	3210.115	200	3200.200	3210.200			

## Interior separation | To allow faster filling



With the lean separator you can quickly insert several layers of cables into the e-chain® and reduce the installation time by

2) Lean interior separation vs. Standard separator - measured on a 4m long e-chain® fitted with 12 cables in the igus® readychain® factory



Lean separators1)

For quick fitting of shelves in several layers.

1) Note: Please combine maximum 4 lean separators with one shelf. Not suitable for side-mounted e-chains®!





R2i.48

R2.48





## e-tubes | Series R2.75 | Lids openable along the outer radius, from both sides

Bi	Ba	R Available bend radii	R2.75
[mm]	[mm]	[mm]	[kg/m]
111	135	130  150  200  250  300* 350* 400*	≈ 3.175
163	187	130  150  200  250  300* 350* 400*	≈ 3.672
200	224	130  150  200  250  300* 350* 400*	≈ 4.012
	[mm] 111 163	[mm] [mm] 111 135 163 187	[mm] [mm] [mm] [mm] 111 135  130  150  200  250  300* 350* 400*  163 187  130  150  200  250  300* 350* 400*

\*Radius available upon request. Please consult igus® for delivery time.

Complete Part No. with required radius (R). Example: R2.75.111.130.0

#### Hot swarf up to +850°C for e-tubes

- e-tubes can repel swarf up to +850°C. Special production option with the igus® material igumid HT
- No hot swarf melting or embedding into the chain

More information ▶ www.igus.eu/HT

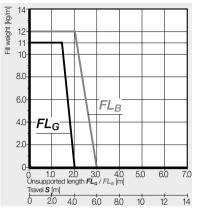


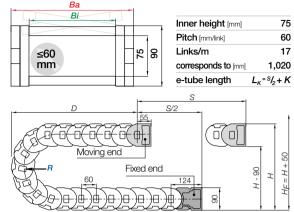
## R2.1 e-tubes | Series R2.75 | Installation dimensions

▶ 1392

R2.75

Unsupported applications | Short travels





R	130	150	200	250	300*	350*	400*	
Н	350	390	490	590	690	790	890	
D	265	285	335	385	435	485	535	
K	530	595	750	910	1,065	1,220	1,380	

The required clearance height:  $H_F = H + 50$ mm (with 3.0kg/m fill weight)

\*Radius available upon request. Please consult igus® for delivery time.



If a gliding application is required for a long travel, please consult igus®.

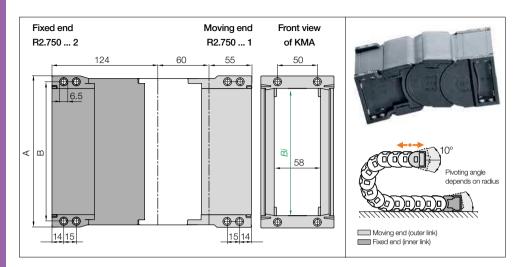
### Aluminium support tray

- Corrosion-resistant and seawater-resistant aluminium rails with adjustable width
- Noise-reducing glide strip integrated as standard
- Easy installation and connection of the e-tube
- Open design dirt and debris fall through



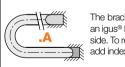
## R2.1 e-tubes | Series R2.75 | Accessories

## KMA mounting brackets | Attachment from any side | Pivoting



## KMA pivoting | Recommended for unsupported applications

Width	Part no. full set	Part No. full set	Α	В	Bi
index	KMA pivoting	KMA locking	[mm]	[mm]	[mm]
111 🕨	R2.750.111.12	_	141	127	111
163 ▶	R2.750.163.12	_	193	179	163
200 ▶	R2.750.200.12	_	230	216	200
(KMA = polymer m	netal mounting bracket)				



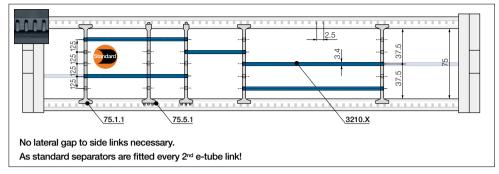
The bracket orientations are set automatically when using an igus® KMA mounting bracket with attachment from any side. To receive a KMA mounting bracket pre-fitted please add index A.

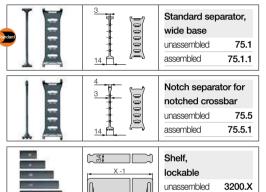


Strain relief e.g. clamps, tiewrap plates, nuggets and clips are available from stock. The complete chainfix range with ordering options ▶ From page 1392

## R2.1 e-tubes | Series R2.75 | Accessories

Interior separation | Increase cable service life





#### Standard - for any application

Separator with a wide base for maximum holding force.

#### Locks securely in preset increments

Notch separator for exact positioning. Recommended for side-mounted applications.

#### Horizontal separation

Full-width shelf locks securely into separators at both ends, giving a fixed width. Can be used as full-width or partial shelf.



X [mm]	unassembled	assembled	X [mm]	unassembled	assembled	X [mm]	unassembled	assembled
050		3210.050	. ,		3210.115			3210.175
075	3200.075	3210.075	125	3200.125	3210.125	200	3200.200	3210.200
100	3200.100	3210.100	150	3200.150	3210.150			

3210.X

assembled